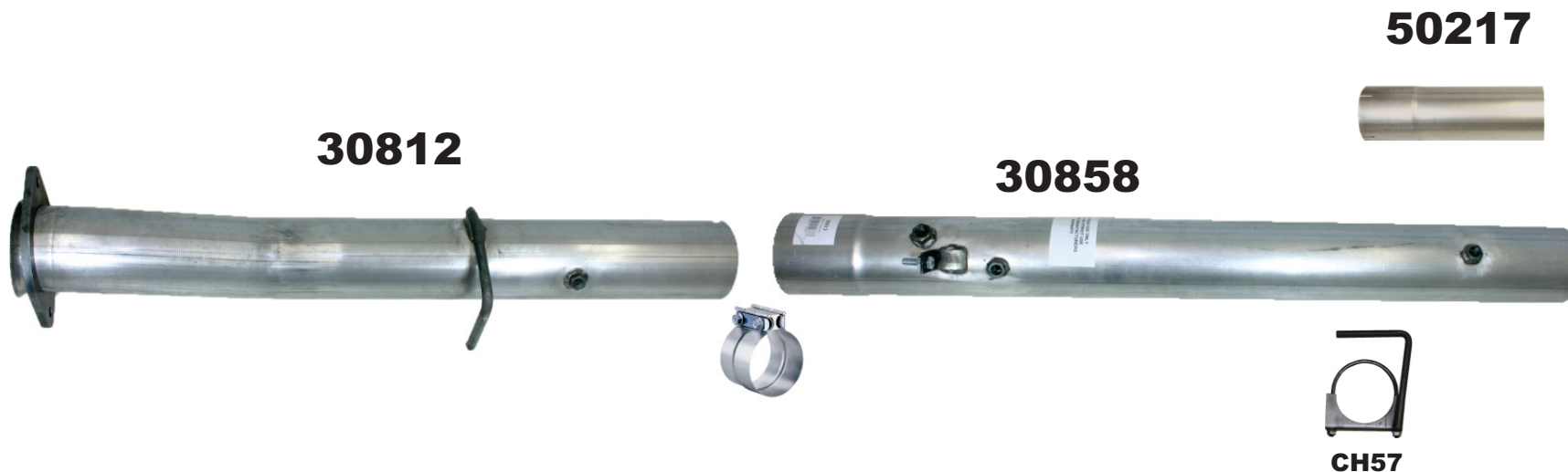


RACE
APPLICATION
ONLY

637

2008 FORD F250/F350 POWERSTROKE 6.4L 4" TO 5" RACE EXHAUST KIT



- ☐ 1-30812(4-1)
- ☐ 1-30858(4-5)
- ☐ 1-50217
- ☐ 1-LJ400
- ☐ 1-LJ500
- ☐ 1-CH57

2- 7/16 x 2 1/2" FT Bolt
2- 7/16 Flanged Nut
1- 3/8 x 1 1/4" FT Bolt
1- 3/8 Flanged Nut

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



**WARNING: BEFORE YOUR BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



KIT #637

**08-09 FORD F250/F350 POWERSTROKE 6.4L
4" TO 5" RACE EXHAUST KIT**

Warning:

*This system is designed for **RACE** use only. May also void manufacturer's warranty.
Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e.
jack stands, gloves, safety glasses etc.*

Notes:

*FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM
hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may
require modification of the new exhaust system for proper fit and finish.*

*Place clamps on connections before installing pipes. **Do not** tighten clamps until the
complete system is in place. Snug clamp down so it will hold the pipe but pipe can still
be moved.*

*WD40 or equal will make removal of hangers easier. A small tack with a mig welder is
recommended on all clamp connections.*

- 1. Removal of OEM Exhaust Systems.** Starting at the flanged end of down pipe unbolt the flange connection and clamp from the rear of particulate filter. Remove the metal hangers from OE rubber hangers and line/sensors from particulate filter. Remove the DPF from truck.
- 2. Install pipe with flange** by placing welded metal hanger into OE rubber hanger and loosely tighten flanges together. Install 30858 pipe with the pre-welded bracket pointing upwards. Place the clamp hanger supplied into the OE rubber hanger. Install extension pipes depending on wheelbase. Install line/sensors from diesel particulate filter back onto the new system.

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Technical Support: 1 800 762 4286 or email, techsupport@flopro.com