

RACE  
APPLICATION  
ONLY

# SS883

**2014-2018 6.4L Hemi Power Wagon**

**Cat Back Single Tailpipe**

**\*Will fit 2500 series with coil springs\***

**DEO350Z**



**51712**



**71799**



**51724**



**51626**

- ☐ **1-51712**
- ☐ **1-71799**
- ☐ **1-51724**
- ☐ **1-51626**
- ☐ **1-DEO350Z**
- ☐ **3-LJ400SS**

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**WARNING: BEFORE YOUR BEGIN, VERIFY  
THAT YOU RECEIVED THE RIGHT KIT &  
EACH PART LISTED ON THE REVERSE PAGE**



**KIT #SS883  
2014-2018 6.4L Hemi Power Wagon  
Single tailpipe set up.  
(Will fit 2500 series with coil springs)  
(Will not work with factory duals)**

**REMOVAL OF ORIGINAL SYSTEM**

1. Starting at the rear and working forward, remove the axle and tailpipe assembly followed by the midsection.
2. Undo the U-bolt style clamp connecting the mid pipe to the CAT pipes.  
\*NOTE: Cutting may be required to remove this pipe as the U-bolt clamp may have crushed the pipes together.  
\*NOTE: WD40 is the most common lubricant used for removing/installing hangers from rubber Isolators.

**INSTALLATION INSTRUCTIONS**

1. Install pipe #51712 onto the end of the CAT pipe using the reduced 3.5" end and slide up to the factory locator tab on the top side of the CAT pipe and secure with supplied U-bolt clamp. **DO NOT** tighten this clamp yet! Instead snug it up just enough to hold the pipe from coming off but so that it can still be rotated with some effort.
2. With your first clamp slid over the end of the pipe and out of the way, install muffler #71799 onto the end of the previous pipe and secure with clamp (NOTE: This clamp connection can be tightened)
3. With another clamp slid onto axle pipe #51724, route this pipe over the rear axle and connect to the previous pipe with the clamp loosely in place.
4. From the back end, with a clamp loosely on, slide tailpipe #51626 up into the back of the axle pipe and the hanger into the rubber isolator.
5. With the help of a second person you can now adjust your pipes from front to back checking for clearances and proper alignment, ending with the level of the tailpipe.
6. Leave the U-bolt clamp still slightly loose, tighten the rest of your clamps from front to back being careful to keep proper alignment and spacing.
7. Once you are happy with the overall alignment of the system and the level of the tailpipe and all other clamps are tight and secure, you can now tighten the U-bolt clamp.

**Note: a mig weld should be applied to clamp connections for added security. DO NOT WELD CLAMPS.**

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