

# **SS879**

### 2017 NISSAN TITAN XD 5.0L V8 DIESEL 4" DPF / SCR RACE KIT



- □ 1-52712()
- **□ 1-52713()**
- ☐ 1-LJ400SS
  - 2- 7/16 X 1 1/2" Bolt
  - 2- 7/16 Flanged Nut
  - 1- 3/8 X 1 1/2" Bolt
  - 1- 3/8 Flanged Nut

## THIS PART IS FOR USE ON NON-REGISTERED RACE VEHICLES ON CLOSED-COURSE COMPETITION EVENTS

INSTALLING OR USING THIS PART ON ANY EMISSION CONTROLLED VEHICLE (STREET OR OFF-ROAD) MAY VIOLATE FEDERAL AND/OR STATE EMISSIONS LAWS AND REGULATIONS

NOT AVAILABLE TO SHIP TO CALIFORNIA



**PICKED BY:** 

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### Warning:

This system is designed for race use only. It may also void manufacturer's warranty.

#### Notes:

FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.

Do not tighten clamps until the complete system is in place. Snug clamp down so it will hold the pipe but pipe can still be moved.

WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.

### **Removal of OEM Exhaust System**

- 1. Disconnect all sensors and DEF injector from the Catalytic Converter, SCR and Diesel Particulate Filter. For sensors follow the cable back to the clip connections, pull tab and unplug.
- 2. Unbolt the **two** flange connections and loosen clamp located at the end of the DPF.
- 3. To make removal of tailpipe easier unbolt the OEM tailpipe hanger mount and proceed to remove tailpipe. (See Fig 1)



Fig 1.

4. Remove DPF/SCR and catalytic converter from the truck.

### **Installation of New Exhaust System**

NOTE: Place clamps on connections before installing pipes.

- 1. Install 52712 pipe by loosely tightening the flanges together at end of downpipe. Use supplied bolts -3/8" bolt for the top hole and 7/16" bolts for the bottom two holes.
- 2. Install 52713 pipe onto the end of part# 52712 and placing the 4 metal hangers into the OEM rubber hangers. Hangers should point to the front of the truck.

- 3. Re-install the OEM tailpipe by inserting the front end onto the end of part# 52713 and bolting the tailpipe hanger mount back in its place.
- 4. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all clamps starting with the front flange connection working your way to the back.

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