

RACE
APPLICATION
ONLY

SS877

**2011-2017 FORD F350/450/550 POWERSTROKE 6.7L
CAB AND CHASSIS VEHICLES ONLY (REAR CENTER MOUNTED FUEL TANK)
4" DOWNPIPE BACK SYSTEM**



- ☐ 1-61112NB(6-3)
- ☐ 1-61113NB(6-3)
- ☐ 1-7185
- ☐ 1-61125(6-3)
- ☐ 1-60827(6-3)

- ☐ 5-LJ400SS
- ☐ 1-9454(7-4)

2- 7/16 x 2 3/4" FT Bolt
2- 7/16 Flanged Nut

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY:_____



**WARNING: BEFORE YOUR BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



KIT #SS877
2011-2017 FORD F350/450/550
POWERSTROKE 6.7L CAB AND
CHASSIS ONLY(REAR CENTER
MOUNTED FUEL TANK)
4" DOWNPIPE BACK SINGLE SYSTEM

Warning:

*This system is designed for **off-road use only**.
May also void manufacturer's warranty.
 Allow the truck's exhaust system to cool before
 removal. Always practice safe work habits, i.e. jack
 stands, gloves, safety glasses etc.*

Notes:

*FLO~PRO Performance Exhaust Systems are
 designed to fit stock trucks with OEM hitches,
 tires, wheels, and spare sizes. Any
 suspension lifts or other variations may
 require modification of the new exhaust
 system for proper fit and finish.*

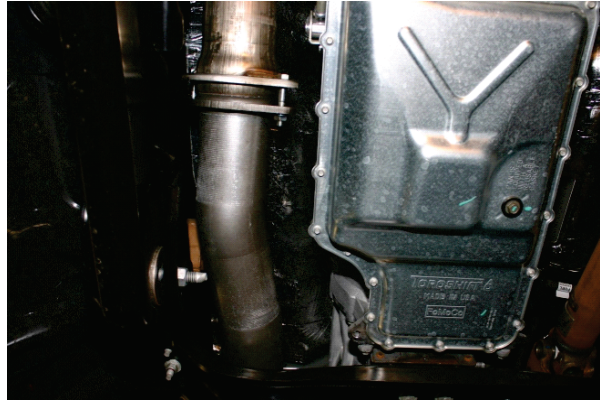
*Place clamps on connections before installing
 pipes. **Do not** tighten clamps until the
 complete system is in place. Snug clamp
 down so it will hold the pipe but pipe can still
 be moved.*

*WD40 or equal will make removal of hangers
 easier. A small tack with a mig welder is
 recommended on all clamp connections.*

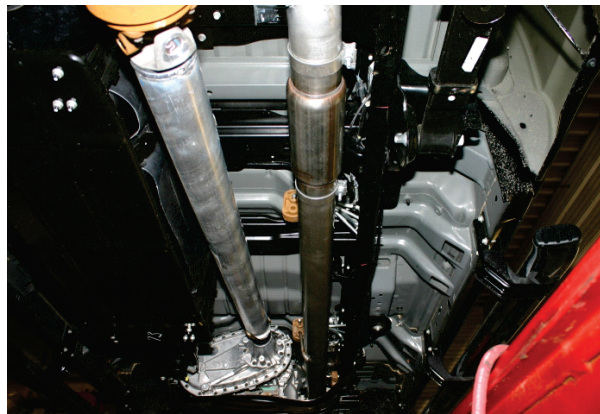
1. Removal of OEM Exhaust Systems. Starting
 at the flanged end of down pipe unbolt the
 flange connection and all clamps from the rear
 of particulate filter to tail pipe. Remove the
 metal hangers from OE rubber hangers and all
 line/sensors from particulate filter. Remove
 the OE system from truck. Removal of tailpipe

section will be easier with rear wheels hanging
 freely if cutting tailpipe is not wanted.

2. Install 61112NB pipe by loosely tightening
 the flanges together at end of downpipe.



3. Next, install 61113NB pipe, 9454 extension
 pipe (Will need to be trimmed depending on
 wheelbase) and 7185 muffler.



4. Install 61125 over the axle pipe and 60827
 tailpipe placing metal hangers into OE rubber
 mounts. Place clamps on all connections.



5. With the pipes mounted loosely, adjust the
 new Flo-Pro system for clearance and
 appearance. Evenly tighten all clamps starting
 with the front flange connection working your
 way to the back.

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Technical Support: 1 800 762 4286 or email, techsupport@flopro.com