

RACE
APPLICATION
ONLY

SS868NB

2013-2014 DODGE RAM 2500/3500 6.7L
4"DPF RACE SYSTEM



51413



51414



SS70

- 1-51413 (8-7)
- 1-51414 (8-7)
- 1-SS70
- 2-LJ400SS

3 - 7/16 X 1 1/2" BOLTS
3 - 7/16 FLANGED NUTS

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



WARNING: BEFORE YOUR BEGIN, VERIFY THAT YOU RECEIVED THE RIGHT KIT & EACH PART LISTED ON THE REVERSE PAGE



**KIT #SS868NB
2013-15 DODGE RAM 2500/3500 6.7L
4" DPF/SCR RACE SYSTEM**

Warning:

*This system is designed for **race use only**. May also void manufacturer's warranty. Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.*

Notes:

- *FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.*
- *WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.*

Removal of OEM Exhaust System

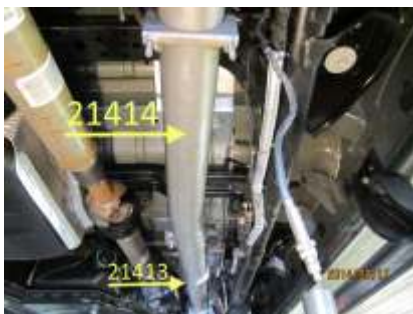
1. Remove all sensors, DEF injector connections from the SCR and Diesel Particulate Filter.



2. Unbolt the Downpipe/DPF and SCR/DPF flange connections and loosen clamp at the tailpipe end. Remove the DPF and SCR from the vehicle.

Installation Instructions of new Exhaust System

1. Install pipe# 51413 by loosely tightening the flange to the flanged end of downpipe and inserting metal hanger into the OEM rubber insulator.
2. Next, install 51414 pipe onto the end of pipe# 51413 and into the inlet of the tailpipe assembly. Make sure to place clamps on connection before installing pipes. The inside bend should face the frame of the truck. Install the SS70 clamp/hanger at the same location where the double hangers from the SCR mount.



4. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all connections and clamps starting with the front flange connection working your way to the back.

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