RACE APPLICATION ONLY

SS837

2008 FORD F250/F350 POWERSTROKE 6.4L 4" DPF/CAT RACE KIT **RACE USE ONLY**



- □ 1-60812(6-4)
- □ 1-60814(6-3)
- ☐ 1-LJ400SS

- 2-7/16 x 2 1/2" FT Bolt
- 2- 7/16 Flanged Nut
- 1- 3/8 x 1 1/4" FT Bolt
- 1- 3/8 Flanged Nut



PICKED BY:

KIT #SS837 2008 FORD F250/F350 POWERSTROKE 6.4L 4" CAT & DPF RACE KIT

Warning:

This system is designed for **race use only**. **May also void manufacturer's warranty**. Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.

Notes:

FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.

WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.

- 1. Removal of OEM Exhaust Systems. Starting at the flanged end of down pipe unbolt the flange connection and loosen clamp at the rear of particulate filter. Remove the metal hangers from OE rubber hangers and line/sensors from particulate filter. Take out the DPF from truck.
- 2. **Install** pipe with flange by placing welded metal hanger into OE rubber hanger and loosely tighten flanges together.
- 3. Next, install 60814 pipe with the pre-welded bracket pointing upwards.
- 4. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all clamps starting with the front flange connection working your way to the back.

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