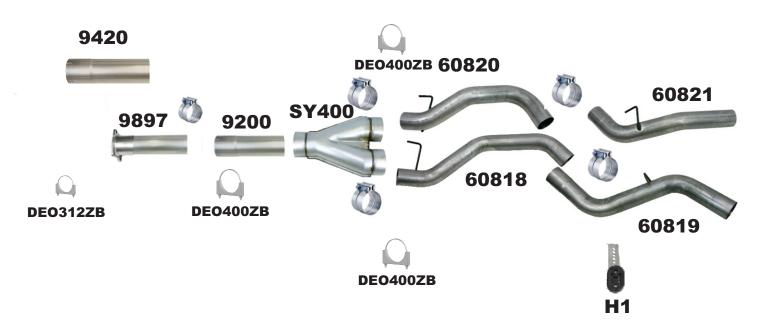
SS730

2008 FORD F250/F350 POWERSTROKE 6.4L 4" PARTICULATE FILTER BACK DUAL SYSTEM



- **□ 1-9897**
- □ 1-9420(7-3)
- □ 1-SY400
- □ 1-60818(6-8)
- □ 1-60819(6-7)
- ☐ **2-405014RACB**
- **□ 1-9200**

- □ 1-60820(6-7)
- □ 1-60821(6-7)
- □ 1-H1
- □ 4-LJ400SS
- **□ 3-DEO400ZB**
- **□ 1-DEO312ZB**



PICKED BY:

WARNING: <u>BEFORE</u> YOUR BEGIN, VERIFY THAT YOU RECEIVED THE RIGHT KIT & EACH PART LISTED ON THE REVERSE PAGE



KIT #SS730 2008 FORD F250/F350 POWERSTROKE 6.4L 4" PARTICULATE FILTER BACK DUAL SYSTEM

Warning: Off-Road Systems require redirecting brake lines.

Make sure to check for clearance.

Notes:

FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.

Do not tighten clamps until the complete system is in place. Snug clamp down so it will hold the pipe but pipe can still be moved.

WD40 or equal will make removal of hangers easier. Do not tighten clamps until installation is complete.

A small tack with a mig welder is recommended on all clamp connections.

- 1. Loosen all clamps from the rear of particulate filter to tail pipe. Remove the metal hangers from OE rubber hangers. Remove the OE system from truck.
- 2. Install adapter on rear of particulate filter. You will need to grind off the small alignment pin on OE tubing before installation of adapter. Install extension pipes and/or "Y" pipe depending on wheel base. Install the driver's side exhaust pipe into left outlet of "Y" pipe. Place the metal hanger into the OE rubber hanger. Install the left tail pipe onto the outlet of left exhaust pipe and bolt strap hanger to frame directly over metal hanger on left tail pipe. Tighten bolt in strap hanger completely.
- 3. Install clamps on left connections. Install the right exhaust pipe into right outlet of "Y" pipe, place the right tail pipe onto the right exhaust pipe, make sure to install metal hanger into OE rubber hanger. Install the clamps on the right connections. Install right over axle pipe into right outlet of "Y" pipe, place metal hanger into OE rubber hanger. Install the right tail pipe onto right over axle pipe, place strap hanger to frame using the second hole from end and rubber should be under frame when complete, tighten bolt in strap hanger completely. Install clamps on all connections.
- 4. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all clamps starting with the front clamps and working your way to the back, making any small corrections as needed.

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