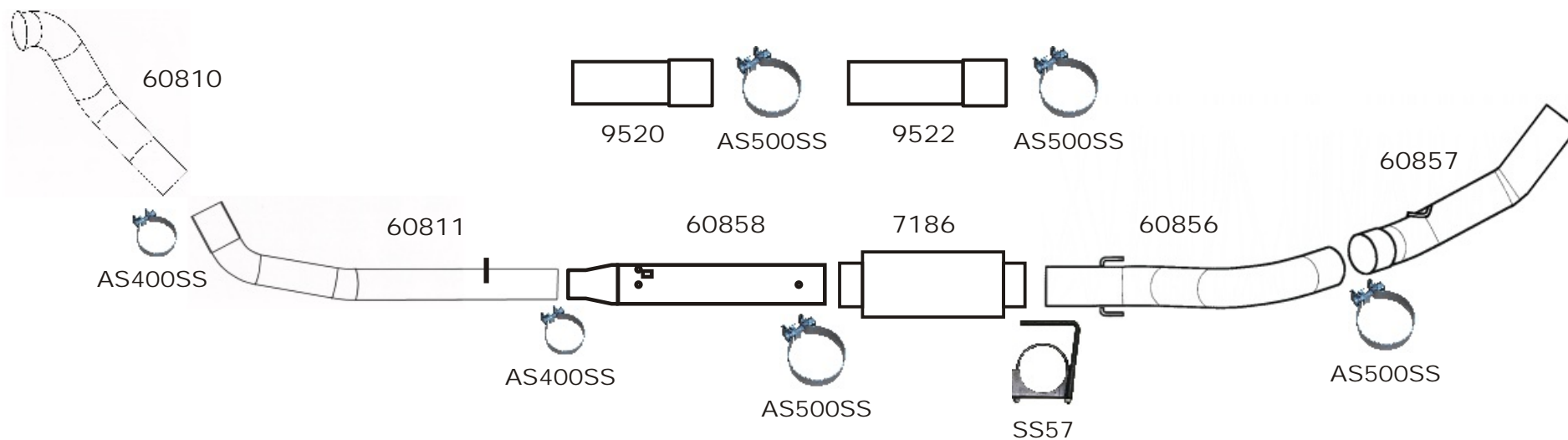


RACE
APPLICATION
ONLY

SS643

2008 FORD F250/F350 POWERSTROKE 6.4L
5" SINGLE SYSTEM
(4" DOWNPIPE)



- | | |
|----------------------------------|------------------------------------|
| <input type="checkbox"/> 1-60810 | <input type="checkbox"/> 1-9520 |
| <input type="checkbox"/> 1-60811 | <input type="checkbox"/> 1-9522 |
| <input type="checkbox"/> 1-60858 | <input type="checkbox"/> 4-AS500SS |
| <input type="checkbox"/> 1-7186 | <input type="checkbox"/> 2-AS400SS |
| <input type="checkbox"/> 1-60856 | <input type="checkbox"/> 1-SS57 |
| <input type="checkbox"/> 1-60857 | |

1- 3/8 x 1 1/4" FT Bolt
1- 3/8 Flanged Nut

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



**WARNING: BEFORE YOUR BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



**KIT #SS643
08-09 FORD F250/F350 POWERSTROKE 6.4L
5" SINGLE SYSTEM
(4" DOWNPIPE)**

Warning:

*This system is designed for **race use only**. May also void manufacturer's warranty.
Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e.
jack stands, gloves, safety glasses etc.*

Notes:

*FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM
hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may
require modification of the new exhaust system for proper fit and finish.*

**Place clamps on connections before installing pipes. Do not tighten clamps until the
complete system is in place. Snug clamp down so it will hold the pipe but pipe can still
be moved.**

*WD40 or equal will make removal of hangers easier. A small tack with a mig welder is
recommended on all clamp connections.*

1. Removal of OEM Exhaust Systems. Starting at turbo remove the band clamp from the
down pipe at the turbo. Loosen the bolt enough to unlatch the clamp; then pry the clamp
away from the flange at three spots with a flat headed screwdriver and remove clamp.
(Note: Keep the stock band clamp so it will be used with the new system). You will
need to cut the downpipe with a sawzall to remove it from truck.

2. At the flanged end of down pipe unbolt the flange connection and all clamps from the
rear of particulate filter to tail pipe. Remove the metal hangers from OE rubber hangers
and line/sensors from particulate filter. Remove the OE system from truck. Removal of
tailpipe section will be easier with rear wheels hanging freely if cutting tailpipe is not
wanted.

3. Connect downpipe and intermediate pipe together before placing and clamping
downpipe to the turbo. Install 60858 pipe with the pre-welded bracket pointing upwards.
Place the clamp hanger supplied into the OE rubber hanger. Install extension pipes and
muffler depending on wheelbase. Install line/sensors from diesel particulate filter back
onto the new system.

4. Install over-the-axle and tail pipe placing metal hangers into OE rubber hangers.

5. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and
appearance. Evenly tighten all clamps starting with the front flange connection working
your way to the back.