

RACE
APPLICATION
ONLY

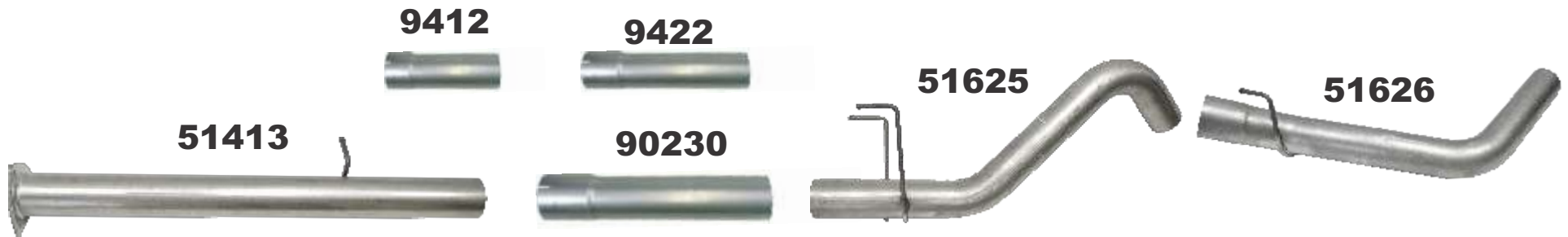
SS1873

2013-2017 DODGE RAM 6.7L 2500/3500

COIL/LEAF REAR SUSPENSION

****WILL NOT FIT 2500 AIR-RIDE EQUIPPED MODELS****

4" DOWNPIPE BACK SYSTEM



- 1-51413 (8-7)
- 1-9412 (7-2)
- 1-90230 (7-2)
- 1-51625 (5A-2)
- 1-51626 (5A-2)

- 1-9422 (7-3)
- 5-LJ400SS

3 - 7/16 X 1 1/2" BOLTS
3 - 7/16 FLANGED NUTS

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



**WARNING: BEFORE YOU BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



KIT # SS1873

**2013-2017 DODGE RAM 2500/3500 6.7L COIL/LEAF SPRING SUSPENSION
WILL NOT FIT 2500 AIR RIDE EQUIPPED VEHICLES
4" DOWNPIPE BACK EXHAUST SYSTEM**

Warning:

This system is designed for **race use only**. May also void manufacturer's warranty. Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.

Notes:

- *****ALWAYS MAKE SURE ALL COMPONENTS ARE IN FLO~PRO BOX ACCORDING TO PICK SHEET BEFORE STARTING REMOVAL OF STOCK EXHAUST SYSTEM*****
- **FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM hitches (***does not include OEM or AFTERMARKET under bed gooseneck hitches***), tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.**
- **WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.**

Removal of OEM Exhaust System

1. Remove all sensors, DEF injector connections from the SCR and Diesel Particulate Filter.



2. Unbolt the Downpipe/DPF and SCR/DPF flange connections and loosen clamp at the tailpipe end. Remove the DPF, SCR and tailpipe from the vehicle. **DO NOT** remove the downpipe.

Installation Instructions of new Exhaust System

1. Make sure to place clamps on all connections before installations of pipes and muffler delete pipe.
2. Install pipe# 51413 by loosely tightening the flange to the flanged end of downpipe and inserting metal hanger into the OEM rubber insulator.
3. Install extension pipes if necessary – 9412 is required for MegaCab/SB, 9422 for CrewCab/LB – onto the end of pipe# 51413.
4. Next install the part # 90230 muffler delete pipe, part # 51625 over-the-axle pipe* and part # 51626 tailpipe, placing hangers into OEM rubber hangers.

***Note:** For some trucks you will be required to move the two **FACTORY** rubber insulators from the factory exhaust to the metal hangers on cross member on truck in front of rear axle.



5. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all connections and clamps starting with the front flange connection working your way to the back.

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