

RACE
APPLICATION
ONLY

1873

**2013-2016 DODGE RAM 6.7L 2500/3500
COIL/LEAF SPRING REAR SUSPENSION**

****WILL NOT FIT AIR-RIDE OR MIDDLE MOUNTED SHOCK EQUIPPED MODELS****

4" DOWNPIPE BACK SYSTEM



- 1-21413 (1-7)
- 1-40012 (1-1)
- 1-40230 (1-3)
- 1-21625 (5A-1)
- 1-21626 (5A-1)

- 1-40022 (1-2)
- 5-LJ400

3 - 7/16 X 1 1/2" BOLTS
3 - 7/16 FLANGED NUTS

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



WARNING: BEFORE YOU BEGIN, VERIFY THAT YOU RECEIVED THE RIGHT KIT & EACH PART LISTED ON THE REVERSE PAGE



KIT # 1873

2013-2016 DODGE RAM 2500/3500 6.7L COIL/LEAF SPRING SUSPENSION

*****WILL NOT FIT 2500 AIR RIDE OR MIDDLE MOUNTED SHOCK EQUIPPED VEHICLES***
4" DOWNPIPE BACK EXHAUST SYSTEM**

Warning: This system is designed for **race use only**. May also void manufacturer's warranty. Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.

Notes:

- *****ALWAYS MAKE SURE ALL COMPONENTS ARE IN FLO~PRO BOX ACCORDING TO PICK SHEET BEFORE STARTING REMOVAL OF STOCK EXHAUST SYSTEM*****
- **FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM hitches (***does not include OEM or AFTERMARKET under bed gooseneck hitches***), tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.**
- **WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.**

Removal of OEM Exhaust System

1. Remove all sensors, DEF injector connections from the SCR and Diesel Particulate Filter.



2. Unbolt the Downpipe/DPF and SCR/DPF flange connections and loosen clamp at the tailpipe end. Remove the DPF, SCR and tailpipe from the vehicle. **DO NOT** remove the downpipe.

Installation Instructions of new Exhaust System

1. Make sure to place clamps on all connections before installations of pipes and muffler delete pipe.
2. Install pipe# 21413 by loosely tightening the flange to the flanged end of downpipe and inserting metal hanger into the OEM rubber insulator.
3. Install extension pipes if necessary – 40012 is required for MegaCab/SB, 40022 for CrewCab/LB – onto the end of pipe# 21413.
4. Next install the part # 40230 muffler delete pipe, part # 21625 over-the-axle pipe* and part # 21626 tailpipe, placing hangers into OEM rubber hangers.

***Note:** For some trucks you will be required to move the two **FACTORY** rubber insulators from the factory exhaust to the metal hangers on cross member on truck in front of rear axle.



5. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all connections and clamps starting with the front flange connection working your way to the back.

**Technical Support: 1 800 762 4286 or email, techsupport@flopro.com
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