

RACE
APPLICATION
ONLY

872

2015.5+ GM DURAMAX 6.6L 4" DPF/CAT RACE KIT



11511



11213

40220

- ☐ 1 - 11511 (5-6)
- ☐ 1 - 11213 (6-9)
- ☐ 1 - 40220 (7-2)
- ☐ 3 - LJ400

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY:_____



**WARNING: BEFORE YOU BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



**KIT # 872
2015.5+ CHEV DURAMAX LML
4" DPF RACE KIT**

REMOVAL OF ORIGINAL SYSTEM

1. Cut DPF/Tailpipe assembly about 11" from the weld at end of the DPF. (see Fig 1).
For EC/SB wheelbase (143") cut at 2" from end of DPF.
2. Unbolt the flanges fastening the downpipe and the DPF/tailpipe assembly.
3. Remove all factory bungs and airlines on Diesel Particulate Filter, tie-strap them to the frame of the truck or for easier removal leave them on the DPF and take them off at the clip connections.



Fig 1

4. Spray the hangers with WD-40 and then pry hangers from the rubber mounts and remove the DPF from truck.
5. Unbolt the 3-bolt flanges fastening the OEM turbo direct pipe and the downpipe. Use a 15mm socket to do this step. **(Note: Keep the OEM nuts, as they will be used with the new system).**
6. For easier removal of downpipe take the hanger bracket off and cut pipe in half.

INSTALLATION INSTRUCTIONS

Notes: - *Make sure to put clamps on connections before installing pipes.*

1. Put the metal hanger from the downpipe (part#11511) into the upper hole of the rubber insulator of the hanger bracket removed in step 6 above.
2. Install the downpipe bolting the 3-bolt flange from downpipe to the 3-bolt flange from the turbo direct pipe. Snug the flanges down so it will hold the pipe but the pipe can still be moved. Bolt the hanger bracket back onto the transmission
3. Install pipe #11213 inserting welded hanger into OEM rubber hanger and expanded end onto end of pipe 11511. (see Fig 2) ->



For EC/SB wheelbase (143") you will need to cut approx 8" off the non-expanded end of part #11213.

4. Next, install pipe #40220 onto end of #11213 and OEM tailpipe.
5. Starting with pipe #11511, tighten turbo band clamp then work your way to the back connection, tightening the clamps as you go. Check for clearance.

www.flopro.com

Technical Support: 1 800 762 4286 or email, techsupport@flopro.com