

RACE  
APPLICATION  
ONLY

# 858

94-97.5 FORD F250/F350 POWERSTROKE 7.3L  
3" TURBO DOWNPIPE



**FLO~PRO**  
**PERFORMANCE EXHAUST**

PICKED BY: \_\_\_\_\_



**WARNING: BEFORE YOUR BEGIN, VERIFY  
THAT YOU RECEIVED THE RIGHT KIT &  
EACH PART LISTED ON THE REVERSE PAGE**



## **KIT #858**

**1994 - 97.5 FORD F250/F350 POWERSTROKE 7.3L  
3" TURBO DOWNPIPE**

### **REMOVAL OF ORIGINAL SYSTEM**

1. Starting at turbo, remove the band clamp from the down pipe at the turbo. Loosen the bolt enough to unlatch, and then pry the clamp away from the flange at three spots with a flat-headed screwdriver. **Keep the stock band clamp as it will be used with the new system.**
2. Cut the stock down pipe in half near the bell housing.
3. Unbolt the catalytic converter from the down pipe and remove OEM downpipe. The new downpipe kit is designed to re-use the catalytic converter.

### **INSTALLATION INSTRUCTIONS**

1. The firewall/body seam that runs near the bell housing needs to be bent outward for easier installation of downpipe kit.
2. Install the top half of the downpipe onto the turbo.
3. Install lower half of downpipe by placing clamp on connection and bolting outlet of the downpipe to the catalytic converter.
4. Starting at the turbo, align downpipe and tighten clamps and pipe attached to the catalytic converter.