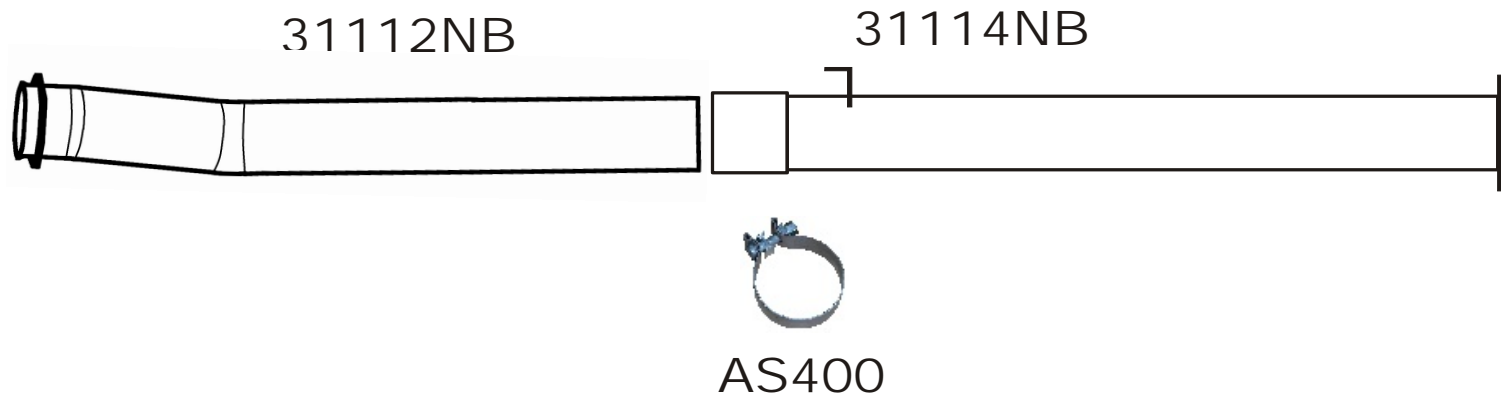


RACE  
APPLICATION  
ONLY

# 857NB

2011 FORD F250/F350 POWERSTROKE 6.7L  
4" DPF/CAT RACE KIT



- 1-31112NB
- 1-31114NB
- 1-AS400

2- 7/16 x 2 1/2" FT Bolt  
2- 7/16 Flanged Nut

**FLO~PRO**  
**PERFORMANCE EXHAUST**

PICKED BY: \_\_\_\_\_



**WARNING: BEFORE YOUR BEGIN, VERIFY  
THAT YOU RECEIVED THE RIGHT KIT &  
EACH PART LISTED ON THE REVERSE PAGE**



**KIT #857NB  
2011 FORD F250/F350 POWERSTROKE 6.7L  
4" DPF/CAT RACE SYSTEM**

**Warning:**

*This system is designed for **race use only**. May also void manufacturer's warranty. Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.*

**Notes:**

*FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.*

*WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.*

**Removal of OEM Exhaust System**

1. Unbolt flanges at the end of the downpipe and rear of the Diesel Particulate Filter.
2. Remove all line/sensors from Diesel Particulate Filter as well as the metal hangers from OE rubber mounts. Remove the DPF from the truck.

2. **Install** 31112NB pipe by loosely tighten the flange to the flanged end of downpipe.



3. Next, install 31114NB pipe, placing hanger onto the OEM rubber mount and bolting the flanges together at the rear end.



4. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all clamps starting with the front flange connection working your way to the back.

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**Technical Support: 1 800 762 4286 or email, [techsupport@flopro.com](mailto:techsupport@flopro.com)**