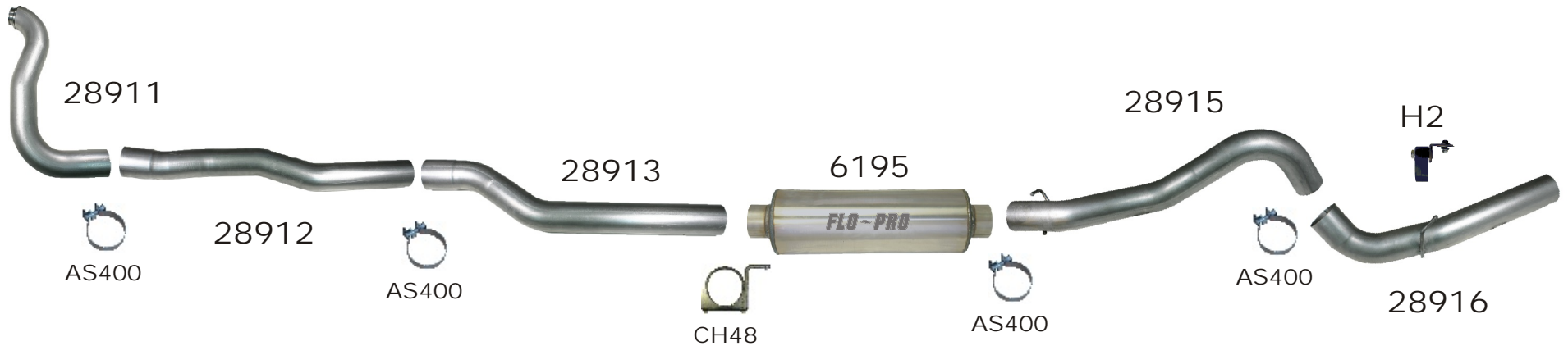


RACE
APPLICATION
ONLY

847

89-93 DODGE 5.9L 4" SINGLE WITH HANGERS



- 1-28911
- 1-28912
- 1-28913
- 1-6195
- 1-28915
- 1-28916
- 1-CH48
- 4-AS400
- 1-H2

FLO-PRO
PERFORMANCE EXHAUST

PICKED BY: _____



KIT #847

89-93 DODGE, 4" SINGLE

Warning:

Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.

Notes:

FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM tire mount, hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.

Place clamps on connections before installing pipes. **Do not** tighten clamps until the complete system is in place. Snug clamp down so it will hold the pipe but pipe can still be moved.

WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.

Removal Instructions

1. Starting at turbo, remove the band clamp from the down pipe at the turbo. Loosen the bolt enough to unlatch the clamp then pry the clamp away from the flange at three spots with a flathead screwdriver. (Note: keep the stock band clamp, as it will be used with the new system).

2. Cut the exhaust in two places. First cut the down pipe in front of the transmission and second in front of the muffler. Spray the hangers with WD-40 or Loosen-All and then pry hangers from the rubber and remove the factory exhaust. (Note: A sawzall or hacksaw is the preferred method of cutting exhaust).

WARNING: BEFORE YOUR BEGIN, VERIFY THAT YOU RECEIVED THE RIGHT KIT & EACH PART LISTED ON THE REVERSE PAGE

Installation Instructions

1. Install #28911 pipe using the factory turbo band clamp. Snug the clamp down so it will hold the pipe but the pipe can still be moved.

2. Install pipe #28912 onto end of the downpipe. This pipe has a tight fit around the transmission. Check for clearance.



3. Install pipe #28913. You will need to cut this pipe approx 16" for the shorter wheelbase. Place inlet of muffler onto rear of pipe 28913. You will need stands to hold muffler in place.

4. Mount the supplied clamp hanger into OEM factory rubber hanger; it should clamp the muffler and 28913 connection.



5. Install over-the-axle pipe into outlet of muffler and placing metal hanger into OEM rubber hanger.



5. Before installing the tailpipe you will need to bolt the supplied hanger to the frame rail.

Note: Modifications may be required if spare tire has been moved from factory location.



5. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all clamps starting with the front flange connection working your way to the back.

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