818

04.5-07 DODGE RAM 2500/3500 5.9L H0600 4" CAT BACK SINGLE SYSTEM



- □ 1-40022(1-5)
- □ 1-40040(1-6)
- □ **1-6185**
- □ 1-21015(4-1)
- □ 1-21016(4-2)
- □ 5-LJ400



PICKED BY:____

KIT #818 04-07 DODGE RAM 2500/3500 5.9L HO600 4" CAT BACK SINGLE SYSTEM

Warning:

Allow the trucks exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.

Notes:

FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.

Place clamps on connections before installing pipes. **Do not** tighten clamps until the complete system is in place. Snug clamp down so it will hold the pipe but pipe can still be moved.

WD40 or equal will make removal of hangers easier. Do not tighten clamps until installation is complete.

A small tack with a mig welder is recommended under all clamp connections. DO NOT WELD CLAMPS!!

- 1. Loosen all clamps starting at the rear end of the CAT pipe. Remove the metal hangers from OE rubber hangers. Remove the OE system from truck.
- 2. Install axle pipe #21015 and tailpipe #21016 into factory rubber isolators and into each other to set the spacing for the rear end assembly.
- 3. Install the muffler onto the front of the axle pipe. Now take a measurement from the front of the muffler to the factory CAT pipe. This will show you what combination of the two extension pipes you will need. Trimming of an extension pipe may be required for a perfect fit.
- 4. With your extension pipes trimmed or fitted into place, double check alignment of the system for clearance around things like brake lines or axle vent tubes ect.
- 5. Starting at the front, tighten all clamps to about 45-50 ft lbs.

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