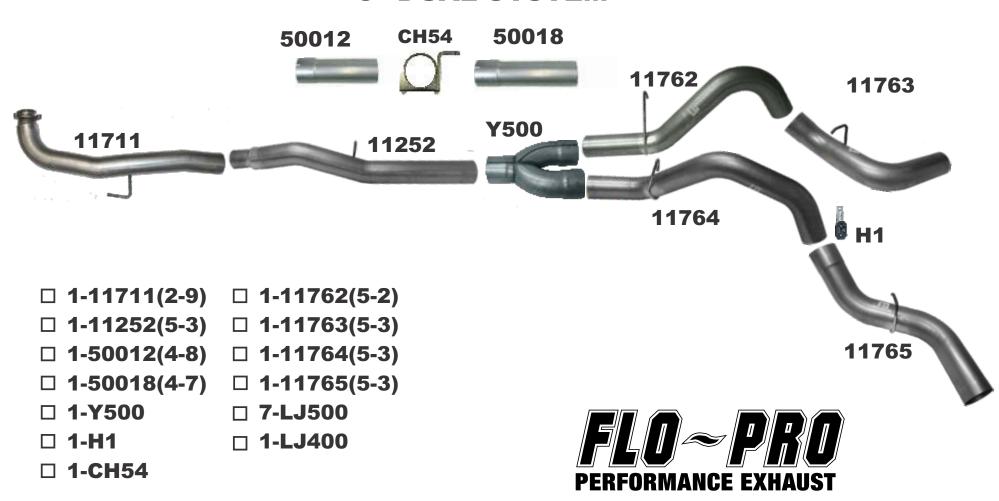
RACE APPLICATION ONLY

# **780**

# 2017 CHEV/GM DURAMAX 6.6L (L5P 4 BOLT FLANGE MODELS ONLY) 5" DUAL SYSTEM



PICKED BY:\_\_\_\_



## WARNING: BEFORE YOU BEGIN, VERIFY THAT YOU RECEIVED THE RIGHT KIT & EACH PART LISTED ON THE REVERSE PAGE



#### **KIT # 780**

### 2017 CHEV/GM DURAMAX 6.6L 5" DUAL SYSTEM (L5P ENGINE-4 BOLT FLANGE ONLY)

### NOTE: This system requires removal of factory spare tire and heat shield REMOVAL OF ORIGINAL SYSTEM

- 1. Starting at the bottom of the turbo direct pipe, remove the 4 fasteners from the turbo direct pipe.
- 2. Spray the hangers with WD-40 or Loosen-All and then pry hangers from the rubber and remove the factory exhaust.

#### INSTALLATION INSTRUCTIONS

- 1. Install pipe #11711 using factory hardware. Place hanger in stock location and snug the 4 fasteners so it will hold pipe but pipe can still be moved with some effort.
- 2. Install pipe #11252 on end of pipe #11711 and fitting hanger into stock location.
- 3. Install pipe #50012 and/or #50018. CH54 hanger will only be used on long wheelbase models where rubber isolator is present (note: some trimming of extension pieces MAY be required depending on wheelbase.) (Note: be sure to allow for tubing connections approx. 5" also making sure to cut from the non-expanded end of pipe).
- 4. Install Y-pipe (Y500) onto the end of the pipe in step 3.
- 5. Install drivers over the axle pipe #11764 into drivers outlet of Y-pipe and hang in the stock rubber hanger located above.
- 6. Install H1 hanger into the hole in the frame located directly behind the drivers side upper shock mount using the bottom hole on the hanger.(note: ensure the metal of the hanger is on the inside of the frame with the rubber facing towards the outside of the truck) See Fig1
- 7. Install drivers tailpipe #11765 onto #11764 and into the H1 hanger.
- 8. Install passenger over the axle pipe #11762 into the passenger outlet of the Y-pipe.
- 9. Install passenger tailpipe #11763 onto pipe #11762 using the factory hanger location.
- 10. Check for clearances, i.e. brake lines may have to be moved, or e-brake cables as well as axle vent tube, also check to make sure that the exit of tail pipes are level with truck.
- 11. Starting at pipe #11711, fully tighten the 4 fasteners at the turbo direct pipe. Starting at the front clamp work your way to the back connection on right side of truck. Now tighten the left side of the truck

Note: a mig weld should be applied to clamp connections for added security. DO NOT WELD CLAMPS.

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Fig 1 Fig 2