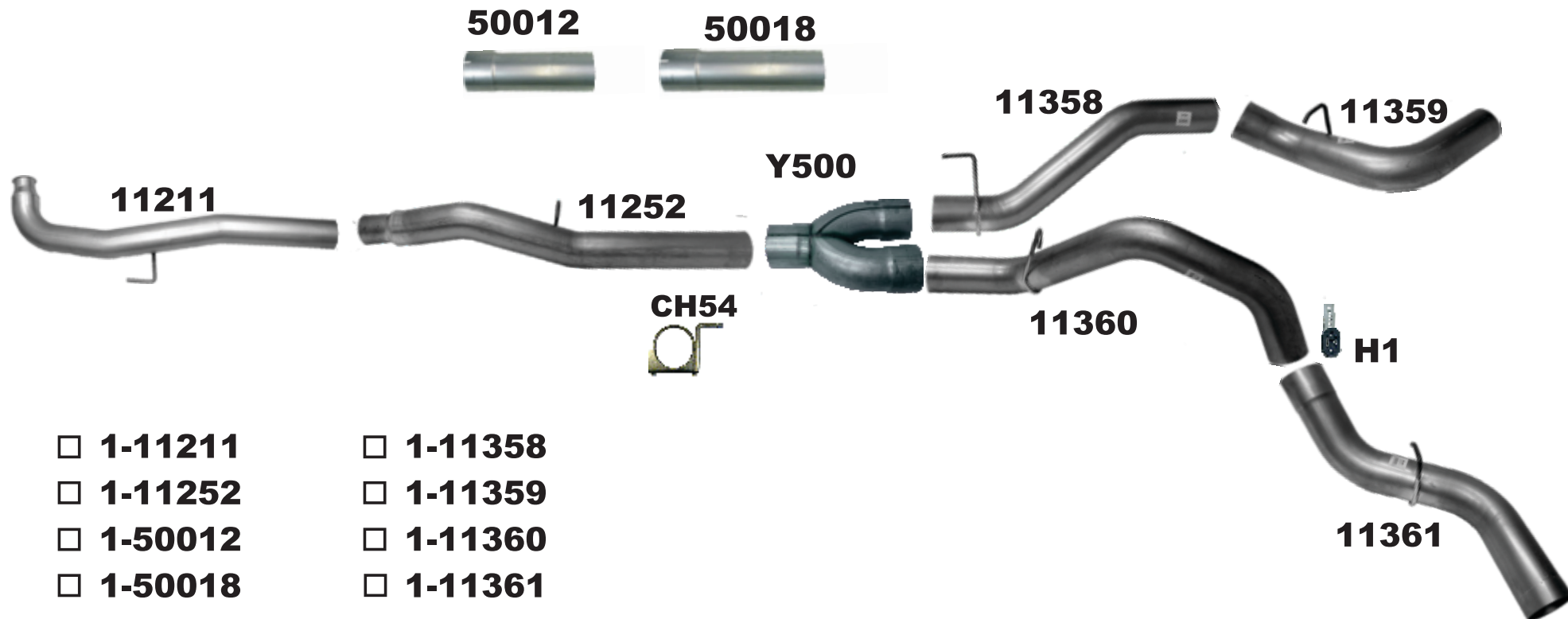


RACE  
APPLICATION  
ONLY

# 764

## 11-14 CHEV/GM DURAMAX 6.6L 5" DUAL SYSTEM



- |                                  |                                  |
|----------------------------------|----------------------------------|
| <input type="checkbox"/> 1-11211 | <input type="checkbox"/> 1-11358 |
| <input type="checkbox"/> 1-11252 | <input type="checkbox"/> 1-11359 |
| <input type="checkbox"/> 1-50012 | <input type="checkbox"/> 1-11360 |
| <input type="checkbox"/> 1-50018 | <input type="checkbox"/> 1-11361 |
| <input type="checkbox"/> 1-Y500  | <input type="checkbox"/> 7-LJ500 |
| <input type="checkbox"/> 1-H1    | <input type="checkbox"/> 1-LJ400 |
| <input type="checkbox"/> 1-CH54  |                                  |

**FLO~PRO**  
PERFORMANCE EXHAUST

PICKED BY: \_\_\_\_\_

# KIT # 764

## 2011-2014 CHEV/GM DURAMAX 6.6L 5" DUAL SYSTEM

**NOTE: This system requires removal of factory spare tire and heat shield**

### REMOVAL OF ORIGINAL SYSTEM

1. Starting at the bottom of the turbo direct pipe, remove the band clamp from the downpipe. Loosen the bolt enough to unlatch, and then pry the clamp away from flange at three spots with a flat-head screwdriver. Remove clamp. **(Note: keep the stock band clamp as it will be used with the new system).**
2. Spray the hangers with WD-40 or Loosen-All and then pry hangers from the rubber and remove the factory exhaust.

### INSTALLATION INSTRUCTIONS

1. Install pipe #11211 using stock turbo direct pipe band clamp. Place hanger in stock location and snug the clamp down so it will hold pipe but pipe can still be moved with some effort.
2. Install pipe #11252 on end of pipe #11252 and fitting hanger into stock location. **(note: place hanger #CH54 onto the end of pipe #11252 and into stock location before moving on leaving the clamp loose on the pipe.)**
3. Install pipe #50012 and/or #50018 **(note: some trimming of extension pieces MAY be required depending on wheelbase.)** **(Note: be sure to allow for tubing connections approx. 5" also making sure to cut from the non-expanded end of pipe).**
4. Install Y-pipe (Y500) onto the end of the pipe in step 3.
5. Install drivers over the axle pipe #11360 into drivers outlet of Y-pipe and hang in the stock rubber hanger located above.
6. Install H1 hanger into the hole in the frame located directly behind the drivers side upper shock mount using the third hole on the hanger. **(note: ensure the metal of the hanger is on the inside of the frame with the rubber facing towards the outside of the truck)** See Fig1
7. Install drivers tailpipe #11361 onto #11360 and into the H1 hanger.
8. Install passenger over the axle pipe #11358 into the passenger outlet of the Y-pipe.
9. Install passenger tailpipe #11359 onto pipe #11358 using the factory hanger location.
10. **Check for clearances, i.e. brake lines may have to be moved, or e-brake cables as well as axle vent tube**, also check to make sure that the exit of tail pipes are level with truck.
11. Starting at #11211, tighten the turbo direct pipe band clamp. Starting at the front clamp work your way to the back connection on right side of truck. Now tighten the left side of the truck

**Note: a mig weld should be applied to clamp connections for added security. DO NOT WELD CLAMPS.**

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Fig 1



Fig 2