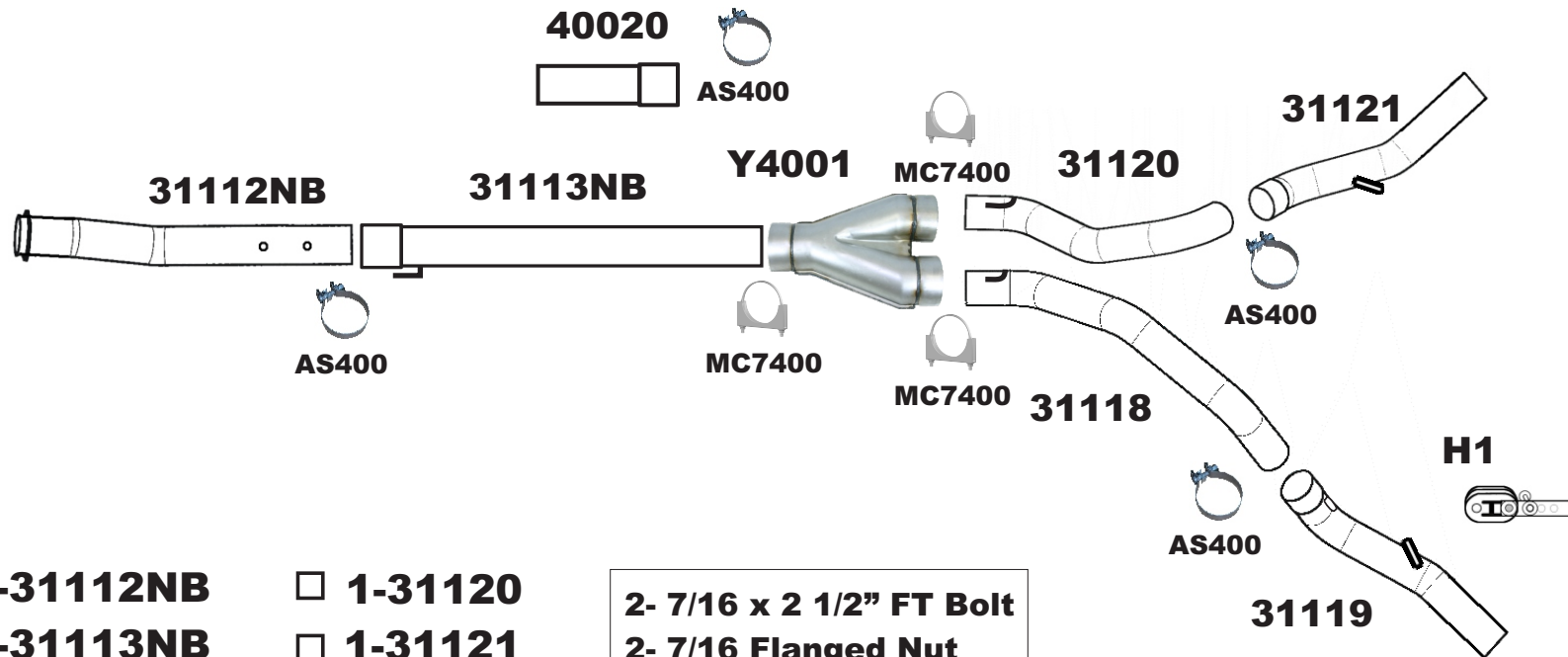


OFF-ROAD  
RACE APPLICATION  
ONLY

# 753NB

**2011 FORD F250/F350 POWERSTROKE 6.7L  
4" DOWNPIPE BACK DUAL SYSTEM**

Fits SC/LB  
CC/SB  
CC/LB



- |                                    |                                   |
|------------------------------------|-----------------------------------|
| <input type="checkbox"/> 1-31112NB | <input type="checkbox"/> 1-31120  |
| <input type="checkbox"/> 1-31113NB | <input type="checkbox"/> 1-31121  |
| <input type="checkbox"/> 1-Y4001   | <input type="checkbox"/> 1-H1     |
| <input type="checkbox"/> 1-40020   | <input type="checkbox"/> 3-MC7400 |
| <input type="checkbox"/> 1-31118   | <input type="checkbox"/> 4-AS400  |
| <input type="checkbox"/> 1-31119   |                                   |

2- 7/16 x 2 1/2" FT Bolt  
2- 7/16 Flanged Nut

**FLO~PRO**  
PERFORMANCE EXHAUST

**PICKED BY: \_\_\_\_\_**

## KIT #753NB

### 2011 FORD F250/F350 POWERSTROKE 6.7L

#### 4" DOWNPIPE BACK DUAL SYSTEM NO MUFFLER

##### **Warning:**

*This system is designed for off-road use only. May also void manufacturer's warranty. Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.*

##### **Notes:**

*FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.*

*Place clamps on connections before installing pipes. Do not tighten clamps until the complete system is in place. Snug clamp down so it will hold the pipe but pipe can still be moved.*

*WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.*

**1. Removal of OEM Exhaust Systems.** Starting at the flanged end of down pipe unbolt the flange connection and all clamps from the rear of particulate filter to tail pipe. Remove the metal hangers from OE rubber hangers and all line/sensors from particulate filter. Remove the OE system from truck. Removal of tailpipe section will be easier with rear wheels hanging freely if cutting tailpipe is not wanted.

2. Install 31112NB pipe by loosely tightening the flanges together at end of downpipe.



3. Next, install 31113NB pipe, extension pipe (for Crew Cab Long Box) and Y-pipe. You can use a stand to support the Y-pipe in place.



4. Install driver's side over-the-axle pipe into left outlet of "Y" pipe. Place the metal hanger into the OE rubber hanger. Mount the supplied strap hanger onto the frame (see picture) and then install the driver's side tail pipe, placing metal hanger into the strap hanger.



5. Install the right over-the-axle exhaust pipe into right outlet of "Y" pipe, placing metal hanger into OEM rubber mount. Then install the right tail pipe, placing metal hanger into OE rubber hanger.



6. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all clamps starting with the front flange connection working your way to the back.

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