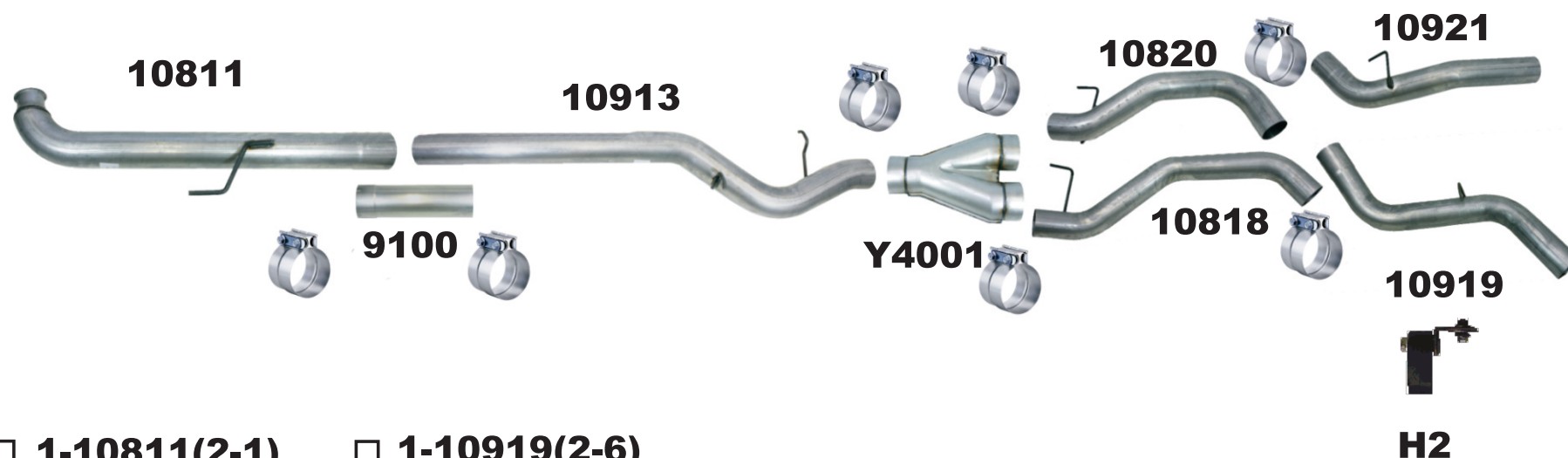


RACE  
APPLICATION  
ONLY

# 734

## 07NBS-09 GM DURAMAX 6.6L 4" TURBO BACK DUAL SYSTEM



- |                                       |                                       |
|---------------------------------------|---------------------------------------|
| <input type="checkbox"/> 1-10811(2-1) | <input type="checkbox"/> 1-10919(2-6) |
| <input type="checkbox"/> 1-10913(2-6) | <input type="checkbox"/> 1-10921(2-6) |
| <input type="checkbox"/> 1-Y4001      | <input type="checkbox"/> 7-LJ400      |
| <input type="checkbox"/> 1-10818(2-2) | <input type="checkbox"/> 1-BRACKET    |
| <input type="checkbox"/> 1-10820(2-3) | <input type="checkbox"/> 1-H2         |
| <input type="checkbox"/> 1-9100(1-1)  |                                       |

**PICKED BY:** \_\_\_\_\_

***FLO~PRO***  
PERFORMANCE EXHAUST

**KIT # 734**  
**07NBS-09 CHEV DURAMAX LMM**  
**4" DUAL SYSTEM**

**Recommended for off-road or race applications only.**

**REMOVAL OF ORIGINAL SYSTEM**

1. Starting at the turbo, remove the band clamp from the down pipe. Loosen the bolt enough to unlatch the clamp, then pry clamp away from the flange at three spots with a flathead screwdriver and remove clamp. **(Note: Keep the stock band clamp, as it will be used with the new system).**
2. Unbolt the flanges fastening the downpipe and the muffler/tailpipe assembly to the DPF.
3. Remove all factory bungs and airlines on down pipe and Diesel Particulate Filter.
4. Spray the hangers with WD-40 and then pry hangers from the rubber and remove the DPF, downpipe and tailpipe from truck. You may need to cut the tailpipe to aid in the removal **(Note: A sawzall or hacksaw is the preferred method of cutting exhaust)**. If you do not want to cut the tailpipe, lift the rear end of the truck until the tires are almost hanging freely. Pull assembly towards middle of truck.

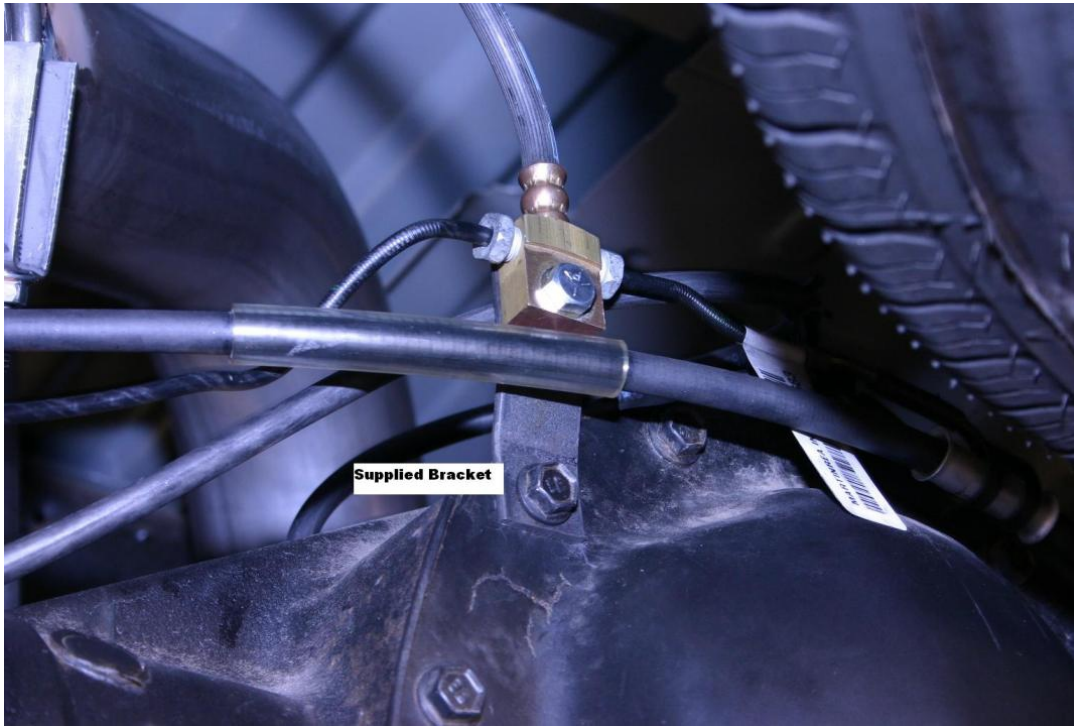
**Notes:** - *Make sure to put clamps on connections before installing pipes and muffler.*  
- *Snug the clamps down so they will hold the pipe but the pipe can still be moved with some effort.*

**INSTALLATION INSTRUCTIONS**

1. Install downpipe using the factory turbo band clamp. Be sure to insert rod into hanger.
2. Install pipe #10913. **For shorter wheel bases, you will need to cut it. For Crew Cab Long Box models pipe #9100 will be needed (Note: be sure to allow for tubing connections approx. 4" also making sure to cut from the long end of pipe #10813).**
3. Place Y-Pipe onto outlet of pipe #10913.
4. Install the right exhaust pipe into right outlet of "Y" pipe, place the right tail pipe onto the right exhaust pipe, make sure to install metal hanger into OE rubber hanger and clamp connections. Install the driver's side exhaust pipe into left outlet of "Y" pipe. Place the metal hanger into the OE rubber hanger.
5. Before installing left side tailpipe remove the OE small bracket supporting the metal wiring and **install the supplied bracket** (see Figure 1). Re-route wiring to make sure there is enough clearance from tailpipe. You will have to bend the metal wiring to re route (see Figure 2). Install the left tail pipe onto the outlet of left exhaust pipe. Install supplied hanger to the frame directly above the metal hanger on left tail pipe. Install clamps on left connections.

6. With the “Y” pipe and other pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all bolts and clamps.

**Figure 1**



**Figure 2**

