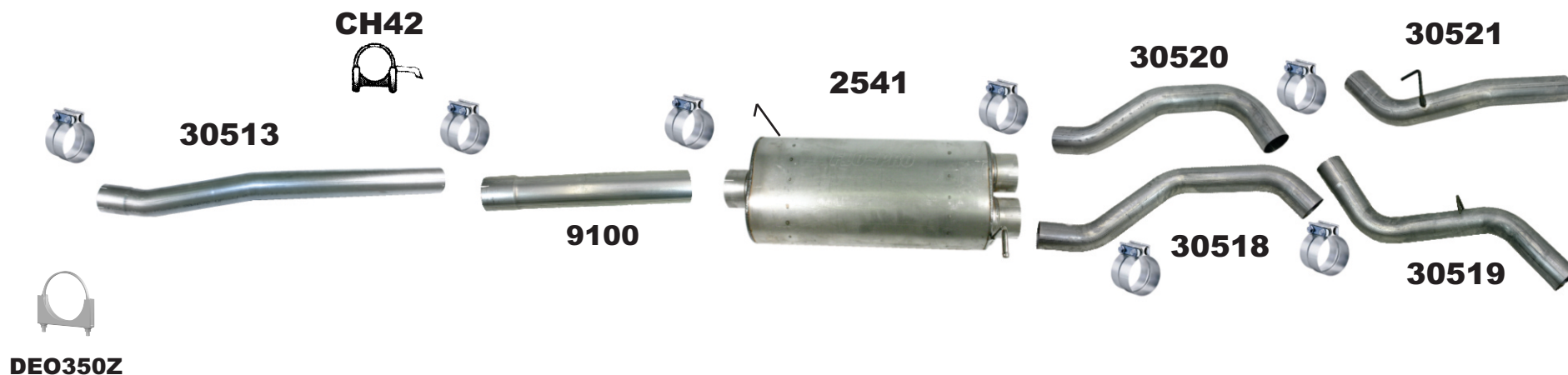


715

05-07 FORD 6.0L 4" CAT-BACK DUAL WITH HANGERS



- | | |
|---------------------------------------|--------------------------------------|
| <input type="checkbox"/> 1-30513(3-5) | <input type="checkbox"/> 1-CH42 |
| <input type="checkbox"/> 1-2541 | <input type="checkbox"/> 6-LJ400 |
| <input type="checkbox"/> 1-30518(3-6) | <input type="checkbox"/> 1-DEO350Z |
| <input type="checkbox"/> 1-30519(3-7) | <input type="checkbox"/> 1-H1 |
| <input type="checkbox"/> 1-30520(3-7) | <input type="checkbox"/> 1-9100(1-1) |
| <input type="checkbox"/> 1-30521(3-7) | |

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY:_____



**WARNING: BEFORE YOUR BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



**KIT #715
05-07 FORD, 6.0L CAT BACK 4" DUAL**

REMOVAL OF ORIGINAL SYSTEM

1. Remove clamp on rear of converter.
2. Cut pipe at the front of muffler. Spray hangers with WD-40 or Loosen-All and then pry hangers from the rubber and remove the factory muffler and tail pipe.
3. Remove exhaust pipe from rear of converter. **(Note: you may have to work pipe up and down and warm the connection with a torch to get the pipe off of the converter).** You may have to remove alignment pin or tap with hammer until pin is flush with outlet of converter.

INSTALLATION INSTRUCTIONS

1. Temporarily hang muffler in factory rubber hangers. Measure from rear of converter to the front connection of muffler, this is the cut length of pipe #30513. **For Crew Cab Long Box wheel bases, pipe# 9100 will be needed (Note: be sure to allow for tubing connections approx. 4" making sure to cut from the non-reduced end of pipe).**
2. Install pipe #30513. Install the clamp hanger #CH-42 into factory rubber hanger, snug down the clamp hanger. **(Do not fully tighten).**
3. Install muffler on factory rubber hangers slipping front connection onto rear of pipe #30513. **(Note: outlets of muffler are at an angle).**
4. Install tail pipe #30520 into lower right outlet of muffler use factory hanger.
5. Install tail pipe #30521 onto end of #30520.
6. Install pipe #30518 into upper left outlet of muffler.
7. Install tail pipe #30519 onto end of #30518. **(Note: the hanger is bolted from inside the frame using the factory hole in frame above the hanger on pipe #30519).**
8. Install all clamps. Snug the clamps down so they will hold the pipes but the pipe can still be moved with some effort.
9. **Check for clearances, i.e. brake lines may have to be moved, or e-brake cables as well as axle vent tube,** also check to make sure that the exit of the tail pipes are level with truck.
10. Starting at rear of converter, tighten clamps working your way to the back connection on right side of truck. **(Note: be sure to tighten clamp hanger as well).** Now tighten the left side.

(Note: a mig weld should be applied to clamp connections for added security).

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