

RACE  
APPLICATION  
ONLY

# 678NM

2017 NISSAN TITAN XD 5.0L V8  
5" IP BACK SYSTEM



- 1-22712
- 1-22753
- 1-50220
- 1-22756
- 1-22757
- 1-LJ400
- 3-LJ500

2- 7/16 X 1 1/2" Bolt  
2- 7/16 Flanged Nut  
1- 3/8 X 1 1/2" Bolt  
1- 3/8 Flanged Nut

**FLO~PRO**  
PERFORMANCE EXHAUST

PICKED BY: \_\_\_\_\_

## KIT #678NM

### 16 – 17 NISSAN TITAN XD 5.0L 4" DOWNPIPE BACK SINGLE SYSTEM

#### **Warning:**

This system is designed for **race use only**.  
It may also void manufacturer's warranty.

#### **Notes:**

**FLO~PRO** Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.

Do not tighten clamps until the complete system is in place. Snug clamp down so it will hold the pipe but pipe can still be moved.

WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.

#### **Removal of OEM Exhaust Systems.**

1. Disconnect all sensors and DEF injector from the Catalytic Converter, SCR and Diesel Particulate Filter. For sensors follow the cable back to the clip connections, pull tab and unplug.
2. Unbolt the **two** flange connections and loosen clamp located at the end of the DPF.
3. To make removal of tailpipe easier unbolt the OEM tailpipe hanger mount and proceed to remove tailpipe. (See Fig 1)



Fig 1.

4. Remove DPF/SCR and catalytic converter from truck.

#### **Installation of New Exhaust System**

**NOTE: Place clamps on connections before installing pipes.**

1. Install 22712 pipe by loosely tightening the flanges together at end of downpipe. Use supplied bolts – 3/8" bolt for the top hole and 7/16" bolts for the bottom two holes.
2. Install 22753 pipe onto the end of part# 22712 and placing the 4 metal hangers into the OEM rubber hangers. Hangers should point to the front of the truck.
4. Install muffler delete pipe 50220 and over the axle pipe.
5. Put the OEM tailpipe hanger mount from step 3 of removal instructions into the metal hanger of the new tailpipe, insert expanded

end of tailpipe into the end of over the axle pipe and proceed to bolt the hanger mount back into place.



6. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all clamps starting with the front flange connection working your way to the back.

[www.flopro.com](http://www.flopro.com)