

RACE
APPLICATION
ONLY

652NB

**2011-19 FORD F250/350 6.7L POWERSTROKE
5" DOWNPIPE BACK SINGLE SYSTEM**

50020



- ☐ 1-31112NB(2-3)
- ☐ 1-31152NB(4-4)
- ☐ 1-6186
- ☐ 1-30856(4-4)
- ☐ 1-31157(4-5)
- ☐ 1-50020(3-5)
- ☐ 4-LJ500
- ☐ 1-LJ400



WARNING: BEFORE YOU BEGIN, VERIFY THAT
YOU RECEIVED THE RIGHT KIT & EACH PART
IS CORRECT AND IN GOOD CONDITION



**THIS PART IS FOR USE ON
NON-REGISTERED RACE VEHICLES
ON CLOSED-COURSE COMPETITION EVENTS**

INSTALLING OR USING THIS PART ON ANY EMISSION
CONTROLLED VEHICLE (STREET OR OFF-ROAD) MAY
VIOLATE FEDERAL AND/OR STATE EMISSIONS LAWS
AND REGULATIONS

NOT AVAILABLE TO SHIP TO CALIFORNIA

2 - 7/16 x 2 3/4 FT Bolt
2 - 7/16 Flanged Nut

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____

KIT #652NB

2011 FORD F250/F350 POWERSTROKE 6.7L 5" DOWNPIPE BACK SINGLE SYSTEM

Warning:

*This system is designed for **race use only** & **May also void manufacturer's warranty**. Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.*

Notes:

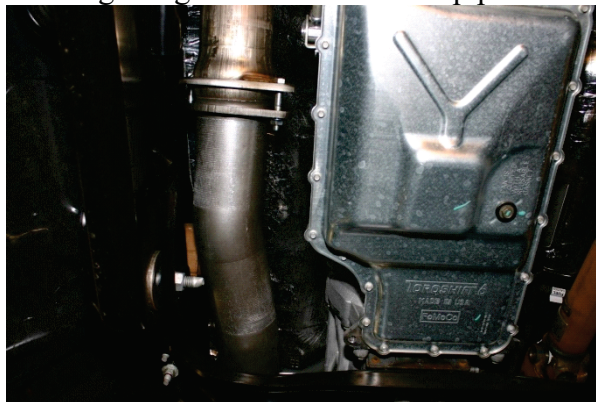
FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.

Place clamps on connections before installing pipes. Do not tighten clamps until the complete system is in place. Snug clamp down so it will hold the pipe but pipe can still be moved.

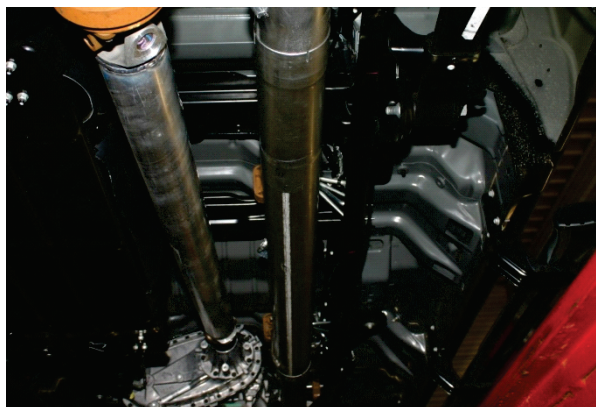
WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.

1. Removal of OEM Exhaust Systems. Starting at the flanged end of down pipe unbolt the flange connection and all clamps from the rear of particulate filter to tail pipe. Remove the metal hangers from OE rubber hangers and all line/sensors from particulate filter. Remove the OE system from truck. Removal of tailpipe section will be easier with rear wheels hanging freely if cutting tailpipe is not wanted.

2. Install 31112NB pipe by loosely tightening the flanges together at end of downpipe.



3. Next, install 31152NB pipe and support with a stand.

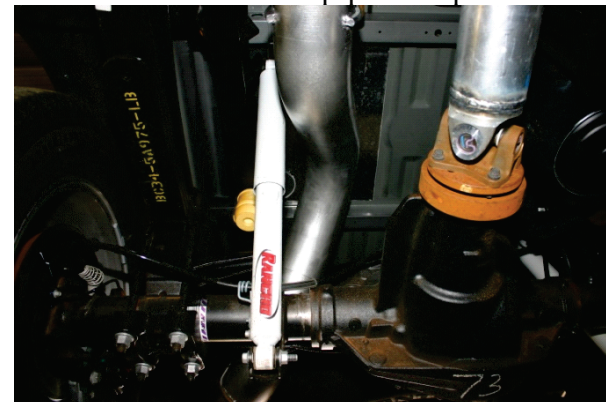


4. Install over the axle pipe and tailpipe placing metal hangers into OE rubber mounts.

NOTE: Your tailpipe is made long for multiple applications and may require trimming for your truck.

5. With the axle pipe in place install the muffler or muffler delete pipe onto the axle pipe and support with a stand.

6. Measure the gap between the muffler and the mid pipe. This will tell you how much of the extension pipe is needed. Trimming of the extension pipe may be required for a perfect fit. Install the extension pipe as required.



5. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all clamps starting with the front flange connection working your way to the back.

Technical Support: 1 800 762 4286 or email, techsupport@flopro.com

www.flopro.com