

OFF-ROAD  
RACE APPLICATION  
ONLY

# 635

**07-09 DODGE RAM 2500/3500 6.7L  
5" RACE EXHAUST SYSTEM**



**50022**



**21151**



**20852**



- ☐ **1-21151(5-1)**
- ☐ **1-20852(5-1)**
- ☐ **1-50022(4-8)**
- ☐ **2-LJ500**

***FLO~PRO***  
**PERFORMANCE EXHAUST**

**PICKED BY:\_\_\_\_\_**



**WARNING: BEFORE YOUR BEGIN, VERIFY  
THAT YOU RECEIVED THE RIGHT KIT &  
EACH PART LISTED ON THE REVERSE PAGE**



**RACE  
APPLICATION  
ONLY**

**KIT #635  
2007 DODGE RAM 2500/3500 6.7L  
4" RACE EXHAUST SYSTEM**

**Race applications only.  
DPF race exhaust systems may void factory warranty.  
Wiring harness required for proper operation.**

## **REMOVAL OF ORIGINAL SYSTEM**

1. Starting at turbo, remove the band clamp from the down pipe at the turbo. Loosen the bolt enough to unlatch the clamp, then pry the clamp away from flange at three spots with a flathead screwdriver. Remove clamp. **(Note: keep the stock band clamp as it will be used with the new system).**
2. Unbolt the flange and all factory bungs and airlines on down pipe and Diesel Particulate Filter.
3. Cut the downpipe next to the transmission to make removal easier. If you want to keep the down pipe, it will be necessary to lower the transmission plate support to make room for removal of pipe. (Make sure you support the transmission before doing this).
4. Loosen clamp connection after the Diesel Particulate Filter. Spray the hangers with WD-40, then pry them from the OE rubber hangers and remove the downpipe and DPF. **(Note: a sawzall or hacksaw is the preferred method of cutting exhaust).**

## **INSTALLATION INSTRUCTIONS**

1. Install turbo pipe using the stock turbo band clamp. Snug the clamp down so it will hold pipe but pipe can still be moved.
2. Install the DPF race exhaust kit. Bolt the O2 sensors back on.
3. If installing DPF race exhaust Sims (Part #FPD67 - not supplied) remove pyrometers at clip connection and replace with sims. Tie strap sims to frame.

[www.flopro.com](http://www.flopro.com)

**Technical Support: 1 800 762 4286 or email, [techsupport@flopro.com](mailto:techsupport@flopro.com)**