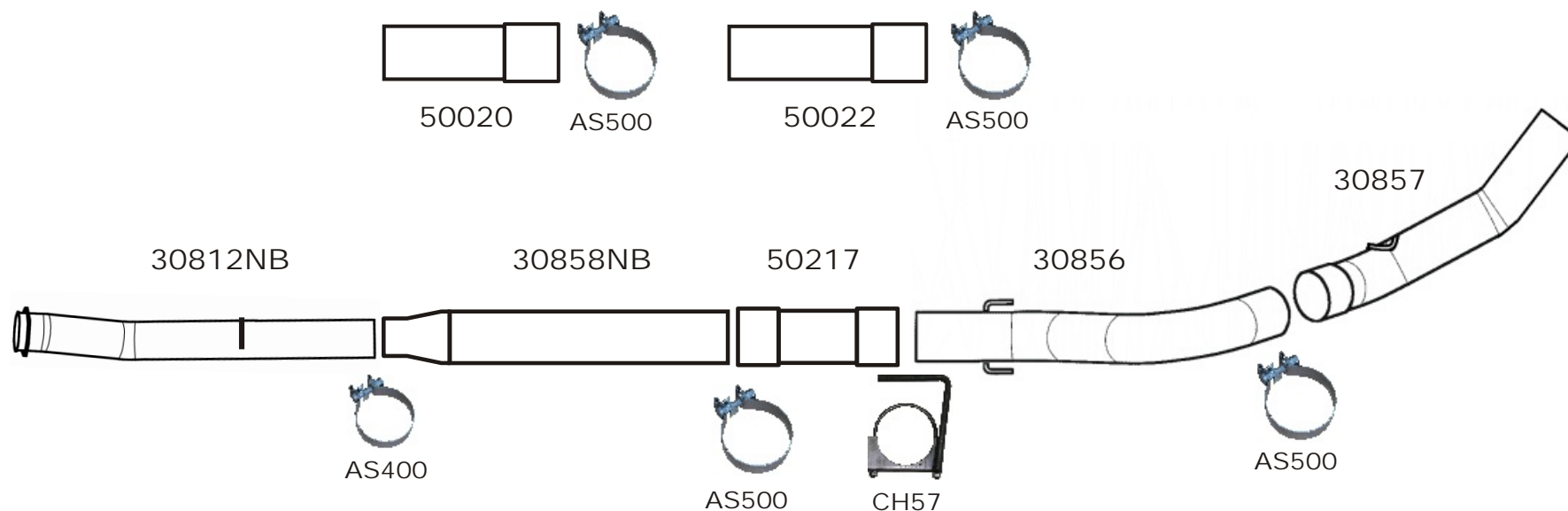


RACE  
APPLICATION  
ONLY

# 633NB

2008 FORD F250/F350 POWERSTROKE 6.4L  
5" DOWNPIPE BACK SINGLE SYSTEM



- |                                    |                                  |
|------------------------------------|----------------------------------|
| <input type="checkbox"/> 1-30812NB | <input type="checkbox"/> 1-50020 |
| <input type="checkbox"/> 1-30858NB | <input type="checkbox"/> 1-50022 |
| <input type="checkbox"/> 1-50217   | <input type="checkbox"/> 4-AS500 |
| <input type="checkbox"/> 1-30856   | <input type="checkbox"/> 1-AS400 |
| <input type="checkbox"/> 1-30857   | <input type="checkbox"/> 1-CH57  |

2- 7/16 x 2 1/2" FT Bolt  
2- 7/16 Flanged Nut

**FLO~PRO**  
PERFORMANCE EXHAUST

PICKED BY: \_\_\_\_\_



**WARNING: BEFORE YOUR BEGIN, VERIFY  
THAT YOU RECEIVED THE RIGHT KIT &  
EACH PART LISTED ON THE REVERSE PAGE**



**KIT #633NB  
08-09 FORD F250/F350 POWERSTROKE 6.4L  
4" DOWNPIPE BACK SINGLE SYSTEM**

**Warning:**

*This system is designed for **race use only**. May also void manufacturer's warranty.  
Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e.  
jack stands, gloves, safety glasses etc.*

**Notes:**

*FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM  
hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may  
require modification of the new exhaust system for proper fit and finish.*

**Place clamps on connections before installing pipes. Do not tighten clamps until the  
complete system is in place. Snug clamp down so it will hold the pipe but pipe can still  
be moved.**

*WD40 or equal will make removal of hangers easier. A small tack with a mig welder is  
recommended on all clamp connections.*

**1. Removal of OEM Exhaust Systems.** Starting at the flanged end of down pipe unbolting the  
flange connection and all clamps from the rear of particulate filter to tail pipe. Remove  
the metal hangers from OE rubber hangers and line/sensors from particulate filter.  
Remove the OE system from truck. Removal of tailpipe section will be easier with rear  
wheels hanging freely if cutting tailpipe is not wanted.

**2.** Install pipe with flange by placing welded metal hanger into OE rubber hanger and  
loosely tighten flanges together. Install 30858NB pipe next. Place the clamp hanger  
supplied into the OE rubber hanger. Install extension pipes depending on wheelbase.

**3.** Install over-the-axle and tail pipe placing metal hangers into OE rubber hangers.

**5.** With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and  
appearance. Evenly tighten all clamps starting with the front flange connection working  
your way to the back.

[www.flopro.com](http://www.flopro.com)

**Technical Support: 1 800 762 4286 or email, [techsupport@flopro.com](mailto:techsupport@flopro.com)**