

RACE
APPLICATION
ONLY

632

2008 FORD F250/F350 POWERSTROKE 6.4L 5" DOWNPIPE BACK SINGLE SYSTEM



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|---------------------------------------|---------------------------------------|
| <input type="checkbox"/> 1-30812(4-1) | <input type="checkbox"/> 1-50020(4-7) |
| <input type="checkbox"/> 1-30858(4-5) | <input type="checkbox"/> 1-50022(4-8) |
| <input type="checkbox"/> 1-6186 | <input type="checkbox"/> 4-LJ500 |
| <input type="checkbox"/> 1-30856(4-5) | <input type="checkbox"/> 1-LJ400 |
| <input type="checkbox"/> 1-30857(4-5) | <input type="checkbox"/> 1-CH57 |

2- 7/16 x 2 1/2" FT Bolt
2- 7/16 Flanged Nut
1- 3/8 x 1 1/4" FT Bolt
1- 3/8 Flanged Nut

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



**WARNING: BEFORE YOUR BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



**KIT #632
08-09 FORD F250/F350 POWERSTROKE 6.4L
4" DOWNPIPE BACK SINGLE SYSTEM**

Warning:

*This system is designed for **race use only**. May also void manufacturer's warranty.
Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e.
jack stands, gloves, safety glasses etc.*

Notes:

*FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM
hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may
require modification of the new exhaust system for proper fit and finish.*

**Place clamps on connections before installing pipes. Do not tighten clamps until the
complete system is in place. Snug clamp down so it will hold the pipe but pipe can still
be moved.**

*WD40 or equal will make removal of hangers easier. A small tack with a mig welder is
recommended on all clamp connections.*

1. Removal of OEM Exhaust Systems. Starting at the flanged end of down pipe unbolt the
flange connection and all clamps from the rear of particulate filter to tail pipe. Remove
the metal hangers from OE rubber hangers and line/sensors from particulate filter.
Remove the OE system from truck. Removal of tailpipe section will be easier with rear
wheels hanging freely if cutting tailpipe is not wanted.

2. Install pipe with flange by placing welded metal hanger into OE rubber hanger and
loosely tighten flanges together, then 30858 pipe with the pre-welded bracket pointing
upwards. Place the clamp hanger supplied into the OE rubber hanger. Install extension
pipes depending on wheelbase and then the supplied muffler. Install line/sensors from
diesel particulate filter back onto the new system.

3. Install over-the-axle and tail pipe placing metal hangers into OE rubber hangers.

5. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and
appearance. Evenly tighten all clamps starting with the front flange connection working
your way to the back.

Technical Support: 1 800 762 4286 or email, techsupport@flopro.com