

630

2008 FORD F250/F350 POWERSTROKE 6.4L 5" PARTICULATE FILTER BACK SINGLE SYSTEM



- ☐ 1-30854
- ☐ 1-50020(4-7)
- ☐ 1-50024(4-8)
- ☐ 5-LJ500
- ☐ 1-30856(4-5)
- ☐ 1-DEO350Z
- ☐ 1-30857(4-5)
- ☐ 1-506014RAC

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY:_____



**WARNING: BEFORE YOUR BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



KIT #630
2008 FORD F250/F350 POWERSTROKE 6.4L
5" PARTICULATE FILTER BACK SINGLE SYSTEM

Warning:

Allow the trucks exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.

Notes:

FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.

Do not tighten clamps until the complete system is in place. Snug clamp down so it will hold the pipe but pipe can still be moved.

WD40 or equal will make removal of hangers easier. Do not tighten clamps until installation is complete.

A small tack with a mig welder is recommended on all clamp connections.

1. Loosen all clamps from the rear of particulate filter to tail pipe. Remove the metal hangers from OE rubber hangers. Remove the OE system from truck.
2. Place the 3 1/2" to 5" adapter to tubing on rear of particulate filter. You will need to grind off the small alignment pin on tubing before installation of adapter. (Note: **Place clamps on connections before installing pipes**). Install extension pipes as needed depending on wheel base. Mount the over axle pipe and tail pipe assembly using supplied clamps and placing metal hangers into OE rubber insulators. Install supplied vented tip.
3. With the adapter and pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all clamps starting with the front clamp working your way to the back.

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