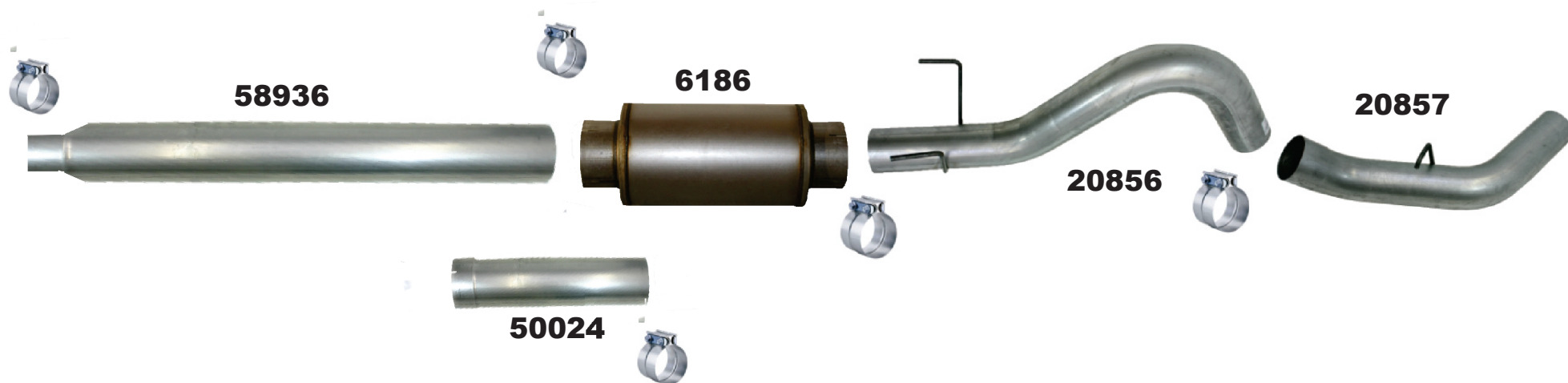


618

04.5 - 07 DODGE 5.9LHO 600 5" CAT BACK SYSTEM



- ☐ 1-20856(6-3)
- ☐ 1-20857(6-3)
- ☐ 1-6186
- ☐ 1-58936(5-7)
- ☐ 1-50024(3-6)
- ☐ 1-LJ400
- ☐ 4-LJ500

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



**WARNING: BEFORE YOUR BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



**KIT #618
2004.5 - 2007 DODGE, 5" CAT BACK SYSTEM**

REMOVAL OF ORIGINAL SYSTEM

1. Starting at cat, remove the band clamp from the exhaust pipe at rear of cat.
2. Spray the hangers with WD-40 or Loosen-All and then pry hanger from the rubber and remove the factory exhaust. Move muffler up and down to loosen exhaust pipe from cat. Pull system off of the cat.

INSTALLATION INSTRUCTIONS

1. Make sure to place the clamps on all connections before installation of pipes and mufflers.
 2. Hang your axle pipe #20856 and tailpipe #20857 in place using factory rubber isolators and ensure the two pieces are fully seated into each other. Next, install the muffler onto the front of the axle pipe and support with a stand. Now measure from the front connection of muffler to end of cat, this is the cut length of pipe #58936, **DO NOT** cut off the reduced end. **For longer wheel bases, part#50024 will be needed. (Note: be sure to allow for tubing connections, approx. 5" also make sure to cut from the non-expanded end of pipe).** Trimming may be required for a perfect fit.
 3. With any necessary cutting done, install pipe #58936 and extension if required.
 4. With all parts hung in place, check alignment of system and check for clearances around things such as brake lines, axle vent tubes, ect.
 5. Starting at the front, tighten down the clamps to about 45-50 ft lbs.
- Note: For maximum durability a small tac or mig weld should be applied under the clamped connections. DO NOT WELD CLAMPS.**

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