

RACE
APPLICATION
ONLY

602

94-02 DODGE 5.9L 5" SINGLE WITH HANGERS



- 1-29456(4-4)
- 1-29457(4-4)
- 1-6201
- 1-50040(4-9)
- 1-29452(4-5)
- 1-D1(4-5)
- 1-LJ400
- 4-LJ500
- 1-H1

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



**WARNING: BEFORE YOUR BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



**KIT #602
1994-2002 DODGE, 5" SINGLE**

REMOVAL OF ORIGINAL SYSTEM

1. Starting at turbo, remove the two bolts from turbo flange and make sure to keep the bolts from the turbo flange, as you will need them for installation of new system.
2. Cut exhaust pipe in two places, first cut the down pipe next to the transmission and second in front of the muffler. Spray the rubber hangers with WD-40 or Loosen-All and then pry hanger out of rubber hanger and remove the factory exhaust from the truck. **(Note: a sawzall or hacksaw is the preferred method of cutting exhaust). Be sure to keep all rubber hangers as some of these will be used in the installation of the new system.**

INSTALLATION INSTRUCTIONS

1. Make sure to place the clamps on all connections before installation of pipes and mufflers.
2. Install #D-1 pipe using the stock bolts. Snug down the bolts until it will hold pipe but pipe can still be moved.
3. Install pipe #29452 be sure to insert rod into hangers.
4. Install pipe #50040. **(Note: pipe #50040 may have to be cut for wheel base length of truck, if it does you may have to temporarily hang muffler).** Measure from the rear of pipe #29452 to front of muffler, this is the cut length. Be sure to cut from non-expanded end and allow approx. 5" for tubing connections.
5. Install muffler on factory rubber hangers slipping front connection onto rear of pipe #50040.
6. Install pipe #29456 into rear of connection of muffler.
7. Install tail pipe #29457. **(Note: hanger is bolted from inside the frame using the factory hole in the frame above the hanger on tail pipe #29457).**
8. Snug all the clamps down so they will hold the pipe but the pipe can still be moved with some effort. **Check for clearance, i.e. brake lines may have to be moved or e-brake cables as well as axle vent tube**, also check that the exit of the tail pipe is level with the truck.
9. Starting at #D-1 pipe, tighten turbo flange bolts. Start at front clamp, work your way to back connection tightening as you go. **(Note: a mig weld should be applied to all the clamped connections of pipe for added security). DO NOT WELD CLAMPS.**

Kit #602 is for race applications only.

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